



Dart Aerospace Ltd.
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D3566-5
Job Sheet 193693



Part No: D3566-5

Job Qty: 6 pcs

Part Name: Gasket Center Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No:

Due Date: 4/22/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 07-03-08 ec IPP Rev:B Added Drain Holes 07-07-09 JLM IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	4/22/19	4/22/19	0.03	0.33	Waterjet - Flow		2019/04/22
110	QC 2	6 pcs	4/22/19	4/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2019/04/22
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	6 pcs	4/22/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MNEO60S.063	Neoprene Sheet 0.063	6.3600 sf (1.06 ea)	100-Waterjet - Flow - 1	S165308	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MNEO60S.063	6	396	0	
Part Specifications					
Specifications could not be found.					

Plex 4/18/19 3:10 PM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	193693
Description: Gasket		Part Number:	D3566-5
Inspection Dwg: D3566 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

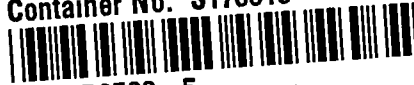
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
38.50	+/-0.030	38.50	1		Tape	
43.50	+/-0.030	43.50	1			
5.50 Pitch	+/-0.030	5.50	1			
2.50	+/-0.030	2.50	1			
2.43	+/-0.030	2.43	1			
3.10	+/-0.030	3.10	1			
2.50	+/-0.030	2.50	1			
0.30	+/-0.030	.30	1			
0.30	+/-0.030	.30	1			
0.063	+/-0.010	.063	1			
6.75	+/-0.030	6.75	1			
10.00	+/-0.030	10.00	1			
20.00	+/-0.030	20.00	1			
30.00	+/-0.030	30.00	1			
Ø0.19	+/-0.030	Ø.19	1			

Measured by:	De	Audited by:	DAS 40 9-89	Prototype Approval:	N/A
Date:	19/04/22	Date:	APR 22 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.06	Ø0.188 dimension removed	KJ/JLM	
D	08.01.16	Dwg Rev updated	KJ/EC/DD	



Container No: S173815



Part: D3566-5

Job No: 193693

Serial No/Batch: S173815

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/22/19